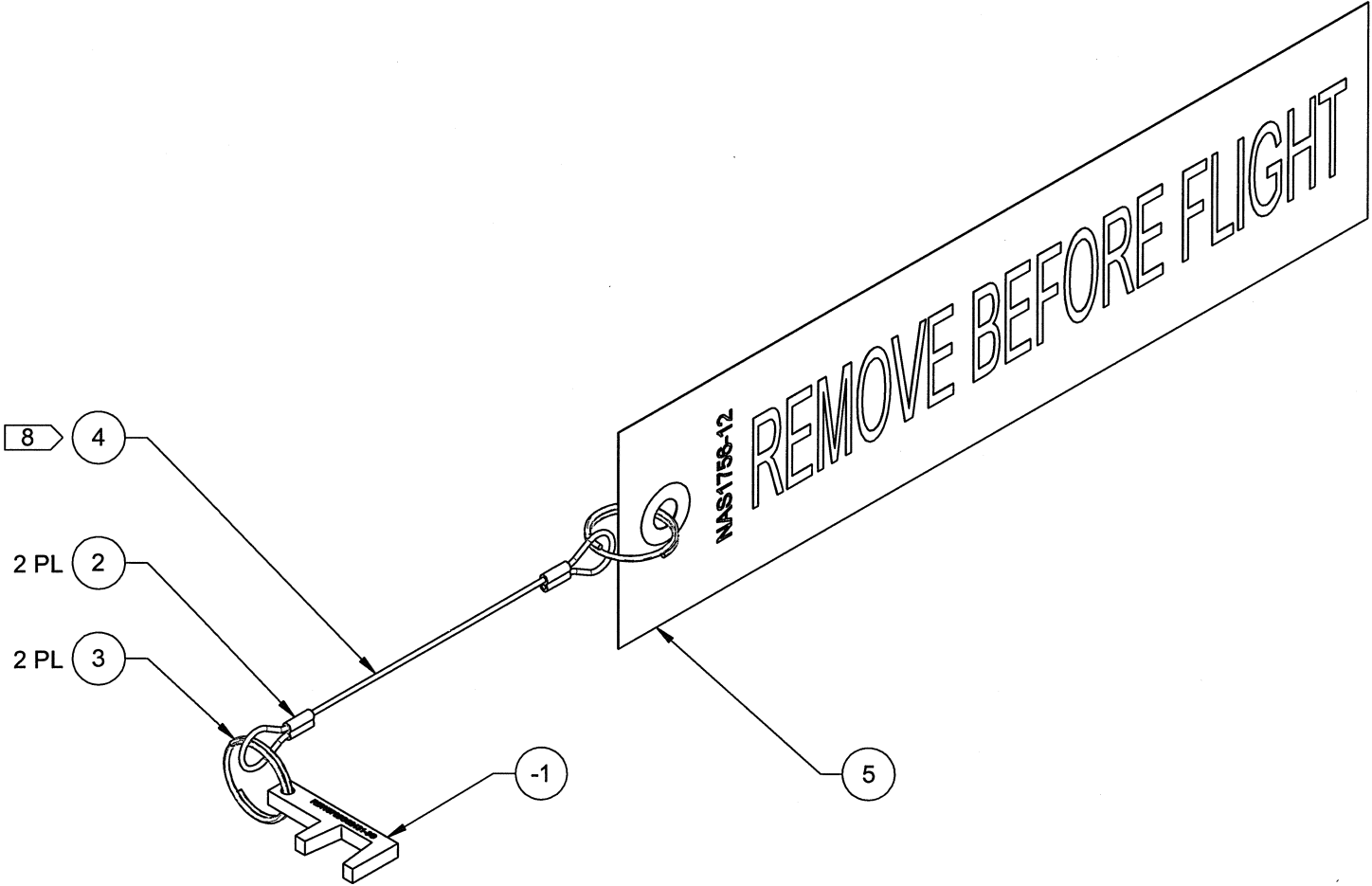

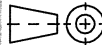


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6705G02431-3G-1	LEVEL RIGGING FORK
2	2	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
3	2	McMaster#90905A655 OR EQUIV.	316 SS SPLIT RING 15/16" ID. X 1-1/16" OD. X 1/8" THK.
4	1	CARR-LANE#CL-2-C	NYLON COATED STEEL LANYARD 1/16" DIA.
5	1	NAS1756-12	REMOVE BEFORE FLIGHT FLAG



RBW6705G02431-3G M/R ACTUATOR LEVER RIGGING FORK

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) ASSEMBLED LANYARD LENGTH MUST BE 6" +/- 1"
 - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

D	SEE PREVIOUS REVISIONS FOR MORE INFORMATION UPDATED DRAWING TEMPLATE ADDED ITEMS 2 AND 3		19-881	KPT
	-1 MATERIAL WAS 6061 IS 6061-T6 / 7075-T6. FINISH WAS CLEAR ANODIZE IS RED ANODIZE. DIM WAS .923 IS 0.9252-0.9228. DIM WAS R.063 (x3) IS R0.008 MAX 3 PL. REMOVED 0.149, 7.5° (x2), AND .314 DIMS. ADDED 14.0° DIM.			
REV.	DESCRIPTION		ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	PM	TOOL PART # RBW6705G02431-3G		
MFG. APPR.	DP			
APPROVED		TITLE M/R ACTUATOR LEVEL RIGGING FORK		
DATE		2019-09-03	REV. D SHEET 1 OF 2	
		SCALE NTS 		
		COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

8

7

6

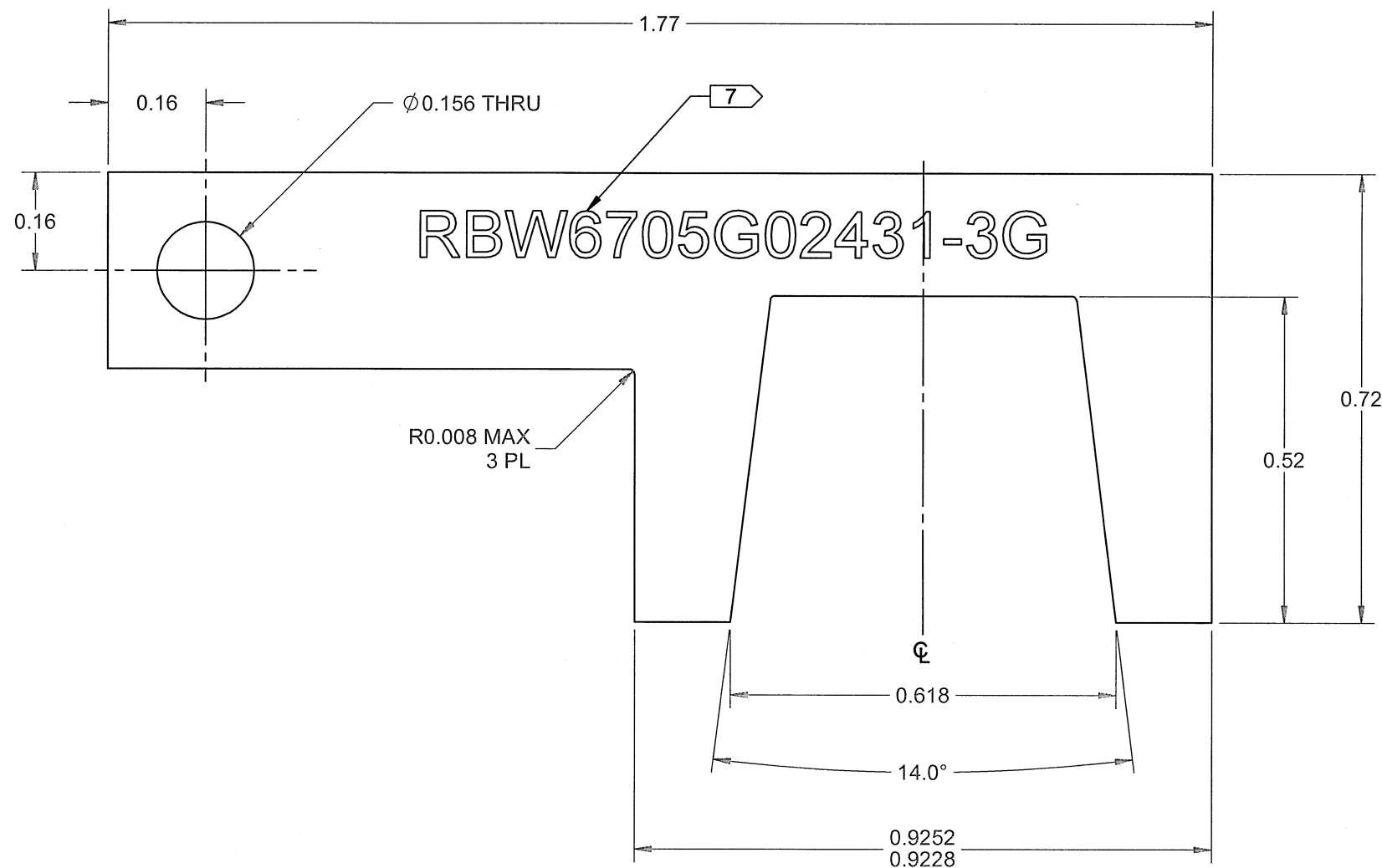
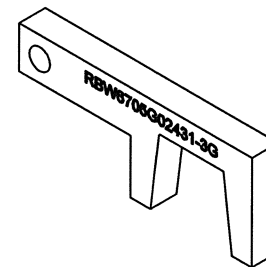
5

4

3

2

1



RBW6705G02431-3G-1 LEVEL RIGGING FORK

NOTES:

1) MATERIAL: 6061-T6 / 7075-T6

2) HEAT TREAT: N/A

3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°



X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RBW6705G02431-3G", AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PM	TOOL PART #	REV. D
MFG. APPR.	DP	RBW6705G02431-3G	SHEET 2 OF 2
APPROVED		TITLE	SCALE
		M/R ACTUATOR LEVEL RIGGING FORK	NTS 
DATE	2019-09-03	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			